

5/28/2025



Dear J-B Weld Customer,

Thank you for your interest in our products. This product is sold in a form where multiple discrete mixtures are present. The SDS for each part is presented below as shown in the table of contents. Please review the safety information for each part. If there are any questions or concerns, please contact our regulatory affairs department at [regulatoryaffairs@jbweld.com](mailto:regulatoryaffairs@jbweld.com).

The J-B Weld Team

**Product name** : PlasticWeld™ Epoxy Putty

**Product code** : 8237AUS

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# SAFETY DATA SHEET



PlasticWeld™ Epoxy Putty - Part A

## Section 1. Identification

**Product identifier** : PlasticWeld™ Epoxy Putty - Part A  
**Product code** : 8237A  
**Other means of identification** : Epoxy putty.  
**Product type** : Solid.

### Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
PlasticWeld™ is a hand-mixable, fast-setting epoxy putty that forms a durable bond to most major plastic types. After mixing, it forms a polymer compound that can be molded or used to build up and repair just about anything made from plastic. When cured, it can be sawed, drilled, carved, sanded, and painted. PlasticWeld™ has a 20-25 minute work life; functional cure occurs in 2-3 hours. PlasticWeld™ cures to an off-white color, is rated at a tensile strength of 700 PSI. Does not adhere to polyethylene, polypropylene or some other plastics. Test for adhesion first.	
Uses advised against	Reason
See information supplied by the manufacturer.	

**Supplier's details** : HPP Lunds  
1/195 Jackson Road  
Sunnybank Hills, Qld , 4109 , Australia  
sales@hpplunds.com.au  
Tel: 1300-306-781  
Website: www.jbweld.com.au

**Emergency telephone number** : US: +1 (800) 535-5053 (INFOTRAC®)  
Outside USA: +1 (352) 323-3500 (INFOTRAC® INTL)

## Section 2. Hazard(s) identification

**Classification of the substance or mixture** : SKIN CORROSION/IRRITATION - Category 2  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B

### GHS label elements

**Hazard pictograms** :



**Signal word** : **WARNING**  
**Hazard statements** : **Causes skin and eye irritation.**

### Precautionary statements

**General** : Read carefully and follow all instructions. Keep out of reach of children. If medical advice is needed, have product container or label at hand.  
**Prevention** : Wear protective gloves. Wash thoroughly after handling.  
**Response** : Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.  
**Storage** : Not applicable.  
**Disposal** : Not applicable.

## Section 2. Hazard(s) identification

**Supplemental label elements** : Not applicable.

**Other hazards which do not result in classification** : None known.

## Section 3. Composition and ingredient information

**Substance/mixture** : Mixture

**Other means of identification** : Epoxy putty.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness

## Section 4. First aid measures

**Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : No specific fire or explosion hazard.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
halogenated compounds  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

## Section 6. Accidental release measures

- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls and personal protection

### Control parameters

#### Occupational exposure limits

None.

#### Biological exposure indices

No exposure indices known.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

#### Skin protection

## Section 8. Exposure controls and personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

- Physical state** : Solid.
- Color** : Bluish-grey.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** : Not applicable.
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not applicable.
- Vapor pressure** : Not available.
- Relative vapor density** : Not applicable.
- Relative density** : 1.5 to 2
- Solubility in water** : Not available.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not applicable.
- Decomposition temperature** : Not available.
- Viscosity** :  Dynamic (room temperature): Not available.  
Kinematic (room temperature): Not available.  
Kinematic (40°C (104°F)): Not available.
- Particle characteristics**
- Median particle size** : Not available.

## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Skin corrosion/irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Serious eye damage/eye irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Respiratory corrosion/irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Respiratory or skin sensitization

Not available.

#### **Skin**

**Conclusion/Summary [Product]** : Not available.

#### **Respiratory**

**Conclusion/Summary [Product]** : Not available.

#### Germ cell mutagenicity

Not available.

## Section 11. Toxicological information

**Conclusion/Summary [Product]** : Not available.

### Carcinogenicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Reproductive toxicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

### Information on the likely routes of exposure

Not available.

### Potential acute health effects

- Eye contact** : Causes eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation.
- Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
  - pain or irritation
  - watering
  - redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
  - irritation
  - redness
- Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### **Short term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### **Long term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.



## Section 11. Toxicological information

### Potential chronic health effects

Not available.

**Conclusion/Summary [Product]** : Not available.

**General** : No known significant effects or critical hazards.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

N/A

## Section 12. Ecological information

### Toxicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Persistence and degradability

Not available.

**Conclusion/Summary [Product]** : Not available.

### Bioaccumulative potential

Not available.

### Mobility in soil

**Soil/Water partition coefficient** : Not available.

### Other adverse effects

No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and

## Section 13. Disposal considerations

runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	ADG	ADR/RID	IMDG	IATA
<b>UN number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.
<b>UN proper shipping name</b>	-	-	-	-
<b>Transport hazard class(es)</b>	-	-	-	-
<b>Packing group</b>	-	-	-	-
<b>Environmental hazards</b>	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

### Standard for the Uniform Scheduling of Medicines and Poisons

Not regulated.

### Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

- Australia** : All components are listed or exempted.
- Canada** : All components are listed or exempted.
- China** : All components are listed or exempted.
- Eurasian Economic Union** : **Russian Federation inventory:** All components are listed or exempted.
- Japan** : **Japan inventory (CSCL):** All components are listed or exempted.  
**Japan inventory (ISHL):** All components are listed or exempted.
- New Zealand** : All components are listed or exempted.

## Section 15. Regulatory information

<b>Philippines</b>	: All components are listed or exempted.
<b>Republic of Korea</b>	: All components are listed or exempted.
<b>Taiwan</b>	: All components are listed or exempted.
<b>Thailand</b>	: Not determined.
<b>Turkey</b>	: All components are listed or exempted.
<b>United States</b>	: All components are active or exempted.
<b>Viet Nam</b>	: All components are listed or exempted.

## Section 16. Any other relevant information

### History

<b>Date of printing</b>	: 5/28/2025
<b>Date of issue/Date of revision</b>	: 5/28/2025
<b>Date of previous issue</b>	: 2/25/2025
<b>Version</b>	: 1.01

### Key to abbreviations

: ADG = Australian Dangerous Goods  
 : ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
 : ATE = Acute Toxicity Estimate  
 : BCF = Bioconcentration Factor  
 : GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 : IATA = International Air Transport Association  
 : IBC = Intermediate Bulk Container  
 : IMDG = International Maritime Dangerous Goods  
 : LogPow = logarithm of the octanol/water partition coefficient  
 : MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 : N/A = Not available  
 : SGG = Segregation Group  
 : SUSMP = Standard Uniform Schedule of Medicine and Poisons  
 : UN = United Nations

### Procedure used to derive the classification

Classification	Justification
SKIN CORROSION/IRRITATION - Category 2	Expert judgment
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B	Expert judgment

**References** : Not available.

✔ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.  
 Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

# SAFETY DATA SHEET



PlasticWeld™ Epoxy Putty - Part B

## Section 1. Identification

**Product identifier** : PlasticWeld™ Epoxy Putty - Part B  
**Product code** : 8237B  
**Other means of identification** : Hardener for resins.  
**Product type** : Solid.

### Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
PlasticWeld™ is a hand-mixable, fast-setting epoxy putty that forms a durable bond to most major plastic types. After mixing, it forms a polymer compound that can be molded or used to build up and repair just about anything made from plastic. When cured, it can be sawed, drilled, carved, sanded, and painted. PlasticWeld™ has a 20-25 minute work life; functional cure occurs in 2-3 hours. PlasticWeld™ cures to an off-white color, is rated at a tensile strength of 700 PSI. Does not adhere to polyethylene, polypropylene or some other plastics. Test for adhesion first.	
Uses advised against	Reason
See information supplied by the manufacturer.	

**Supplier's details** : HPP Lunds  
1/195 Jackson Road  
Sunnybank Hills, Qld , 4109 , Australia  
sales@hplunds.com.au  
Tel: 1300-306-781  
Website: www.jbweld.com.au

**Emergency telephone number** : US: +1 (800) 535-5053 (INFOTRAC®)  
Outside USA: +1 (352) 323-3500 (INFOTRAC® INTL)

## Section 2. Hazard(s) identification

**Classification of the substance or mixture** :  ACUTE TOXICITY (inhalation) - Category 4  
SKIN CORROSION/IRRITATION - Category 2  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 2  
AQUATIC HAZARD (ACUTE) - Category 3  
AQUATIC HAZARD (LONG-TERM) - Category 3  
Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 57.8%  
 Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 47%

### GHS label elements

**Hazard pictograms** :



**Signal word** : **WARNING**

## Section 2. Hazard(s) identification

**Hazard statements** : **Causes skin irritation.**  
**May cause an allergic skin reaction.**  
**Harmful if inhaled.**  
**Suspected of causing cancer.**  
**Harmful to aquatic life with long lasting effects.**

### Precautionary statements

**General** : Read carefully and follow all instructions. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

**Prevention** : Obtain special instructions before use. Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing dust. Wash thoroughly after handling.

**Response** : If exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse.

**Storage** : Store locked up.

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Supplemental label elements** : Not applicable.

**Other hazards which do not result in classification** : None known.

## Section 3. Composition and ingredient information

**Substance/mixture** : Mixture

**Other means of identification** : Hardener for resins.

Ingredient name	% (w/w)	Identifiers
Titanium dioxide	≥1 - ≤5	CAS: 13463-67-7 EC: 236-675-5
3,6-diazaoctanethylenediamin	≥1 - ≤5	CAS: 112-24-3 EC: 203-950-6
1,3-Propanediamine, N-[3-(tridecyloxy)propyl]-, branched	≥0.1 - ≤1	CAS: 68479-04-9 EC: 270-851-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

**Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

## Section 4. First aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Harmful if inhaled.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

### **Specific hazards arising from the chemical**

: This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

### **Hazardous thermal decomposition products**

: Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides  
sulfur oxides  
metal oxide/oxides

### **Special protective actions for fire-fighters**

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

### **Special protective equipment for fire-fighters**

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### **Environmental precautions**

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls and personal protection

### Control parameters

#### Occupational exposure limits

None.

#### Biological exposure indices

No exposure indices known.

### Appropriate engineering controls

- : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

### Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

#### Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Eye/face protection

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

#### Skin protection



## Section 8. Exposure controls and personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

- Physical state** : Solid. [Putty.]
- Color** : Off-white.
- Odor** : Mercaptan-like.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** : Not applicable.
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not applicable.
- Vapor pressure** : Not available.
- Relative vapor density** : Not applicable.
- Relative density** : Not available.
- Solubility in water** : Not available.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not applicable.
- Decomposition temperature** : Not available.
- Viscosity** :  Dynamic (room temperature): Not available.  
Kinematic (room temperature): Not available.  
Kinematic (40°C (104°F)): Not available.
- Particle characteristics**
- Median particle size** : Not available.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

##### Product/ingredient name

3,6-diazaoctanethylenediamin

##### Result

**Rat - Oral - LD50**

2500 mg/kg

**Rabbit - Dermal - LD50**

805 mg/kg

**Conclusion/Summary [Product]** : Not available.

#### Skin corrosion/irritation

##### Product/ingredient name

3,6-diazaoctanethylenediamin

##### Result

**Rabbit - Skin - Severe irritant**

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 5 mg

**Rabbit - Skin - Severe irritant**

Amount/concentration applied: 490 mg

**Conclusion/Summary [Product]** : Not available.

#### Serious eye damage/eye irritation

##### Product/ingredient name

3,6-diazaoctanethylenediamin

##### Result

**Rabbit - Eyes - Moderate irritant**

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 20 mg

**Rabbit - Eyes - Severe irritant**

Amount/concentration applied: 49 mg

**Conclusion/Summary [Product]** : Not available.

#### Respiratory corrosion/irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Respiratory or skin sensitization

## Section 11. Toxicological information

Not available.

### Skin

**Conclusion/Summary [Product]** : Not available.

### Respiratory

**Conclusion/Summary [Product]** : Not available.

### Germ cell mutagenicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Carcinogenicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Reproductive toxicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

### Information on the likely routes of exposure

Not available.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.

**Inhalation** : Harmful if inhaled.

**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.

**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness

**Inhalation** : No specific data.

## Section 11. Toxicological information

- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**Conclusion/Summary [Product]** : Not available.

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
PlasticWeld™ Epoxy Putty - Part B	16634.7	36596.2	N/A	N/A	1.7
3,6-diazaoctanethylenediamin	500	1100	N/A	N/A	0.05

## Section 12. Ecological information

### Toxicity

#### Product/ingredient name

Titanium dioxide

#### Result

##### Acute - LC50

Crustaceans  
5.5 mg/l [48 hours]

3,6-diazaoctanethylenediamin

##### Acute - LC50 - Fresh water

Daphnia - Water flea - *Daphnia magna*  
33900 µg/l [48 hours]  
Effect: Intoxication

**Conclusion/Summary [Product]** : Not available.

### Persistence and degradability

## Section 12. Ecological information

Not available.

**Conclusion/Summary [Product]** : Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

### Mobility in soil

**Soil/Water partition coefficient** : Not available.

### Other adverse effects

No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	ADG	ADR/RID	IMDG	IATA
<b>UN number</b>	Not available.	Not available.	Not available.	Not available.
<b>UN proper shipping name</b>	Not available.	Not available.	Not available.	Not available.
<b>Transport hazard class(es)</b>	Not available.	Not available.	Not available.	Not available.
<b>Packing group</b>	-	-	-	-
<b>Environmental hazards</b>	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

### Standard for the Uniform Scheduling of Medicines and Poisons

Not regulated.

### Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

<b>Australia</b>	: All components are listed or exempted.
<b>Canada</b>	: All components are listed or exempted.
<b>China</b>	: All components are listed or exempted.
<b>Eurasian Economic Union</b>	: <b>Russian Federation inventory</b> : All components are listed or exempted.
<b>Japan</b>	: <b>Japan inventory (CSCL)</b> : All components are listed or exempted. <b>Japan inventory (ISHL)</b> : All components are listed or exempted.
<b>New Zealand</b>	: All components are listed or exempted.
<b>Philippines</b>	: All components are listed or exempted.
<b>Republic of Korea</b>	: All components are listed or exempted.
<b>Taiwan</b>	: All components are listed or exempted.
<b>Thailand</b>	: Not determined.
<b>Turkey</b>	: All components are listed or exempted.
<b>United States</b>	: All components are listed or exempted.
<b>Viet Nam</b>	: All components are listed or exempted.

## Section 16. Any other relevant information

### History

**Date of printing** : 5/28/2025

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### Key to abbreviations

ADG = Australian Dangerous Goods  
 ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
 ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships,

## Section 16. Any other relevant information

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 N/A = Not available  
 SGG = Segregation Group  
 SUSMP = Standard Uniform Schedule of Medicine and Poisons  
 UN = United Nations

### Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (inhalation) - Category 4	Calculation method
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 2	Calculation method
AQUATIC HAZARD (ACUTE) - Category 3	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 3	Calculation method

**References** : Not available.

Indicates information that has changed from previously issued version.

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